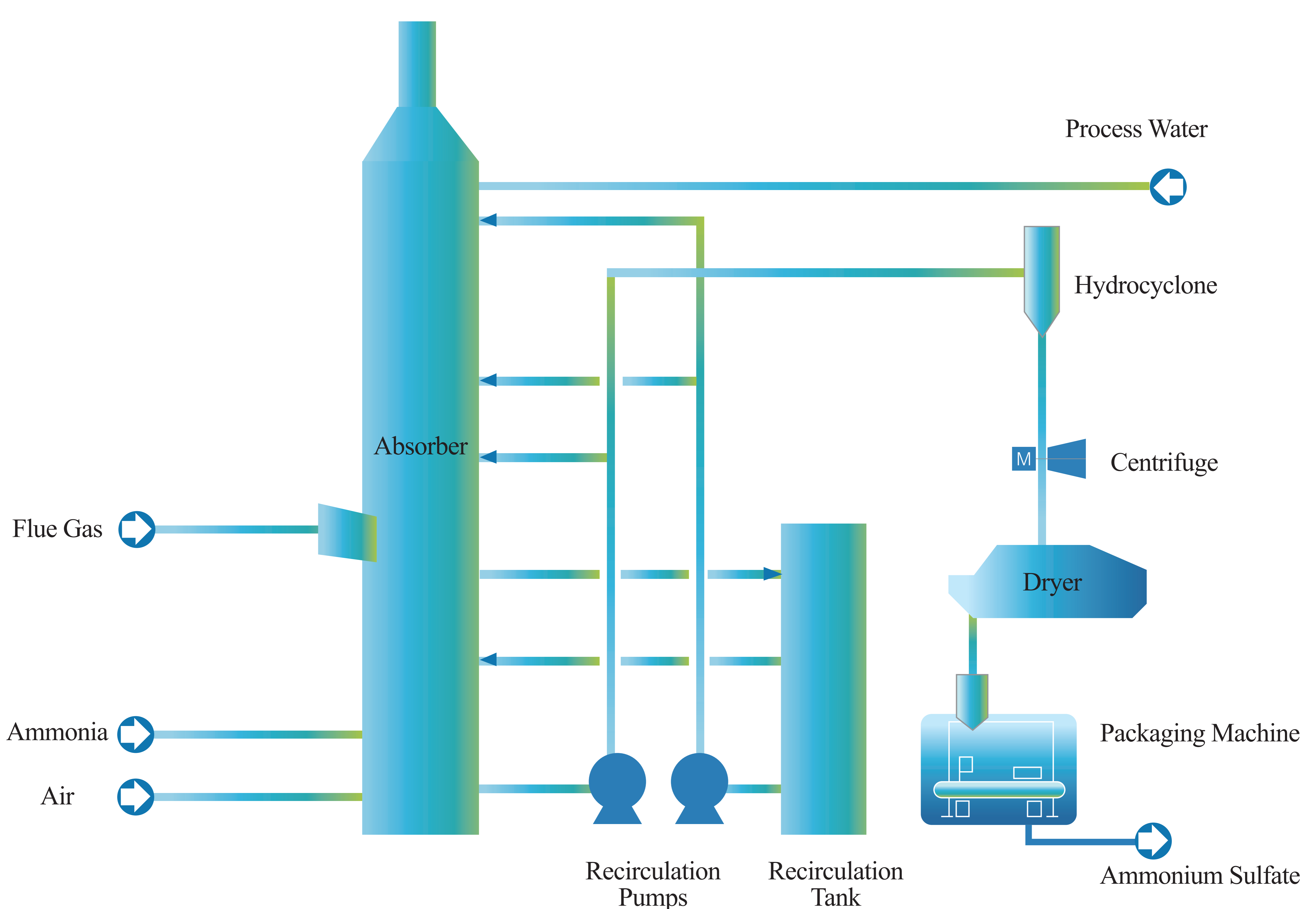


Application of EADS (Efficient Ammonia Desulfurization) in FGD



Performance:

- SO₂ Emissions $\leq 35 \text{ mg/Nm}^3$ ($\leq 12 \text{ ppm}$)
- Particulate Matter Emissions $\leq 5 \text{ mg/Nm}^3$
- Ammonia Slip $\leq 3 \text{ mg/Nm}^3$
- Ammonia Recovery Rate $\geq 99\%$

	Limestone Process	EADS Process
Absorbent	Limestone	Ammonia
By-Product	Gypsum	Ammonia Sulfate Fertilizer
SO ₂ Removal Efficiency	$\geq 95\%$	$\geq 99\%$
Waste Water	25 kg/hr /MW	None
CO ₂ Emissions	0.7 t/t SO ₂ Removed	None
Power Consumption	Base	50-65% × Base
Operating Cost	Base	65-75% × Base